



DETAIL OF -001



D2008-001	DOUBLER	.032 THK KYDEX 100	

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523	QTY. REQUIRED	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. / VENDOR
DRAWN		BASIC CODE	DIA DASH NO N=HEAD NEAR SIDE F=HEAD FAR SIDE	APPROVAL				
APPROVED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO W=SPOTWELD					
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	BASIC CODES						
	GENERAL	LIMITS						
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - 5 - 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± W 3. PARALLELISM ± .0025 4. ECCENTRICITY .006 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BJ=MS20470AD BB=MS20426AD	CONTRACT NO.				
	REPORT ALL DISCREPANCIES — DO NOT SCALE			DRAWN BRADLEY DATE 90.12.01				
				DESIGN BRADLEY DATE 90.12.01				
				STRESS				
				CHECKED				
				CLIENT				
				TITLE DOUBLER				
				CODE				
				DWG. NO. D 2008				
				SCALE 1:1				
				SHT 1 OF 1				
				REV.				

D 2008